Dart Aerospace Ltd.

Date: Monday, 17/07/2006 9:55:47 AM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	**Drawing Name**	: D2365
Job Number	: 27928		
Estimate Number	: 10804		
P.O. Number	: N/A	**Part Number**	: D2365
This Issue	: 17/07/2006 **S.O. No.** : N/A	**Drawing Number**	: FINISH PER DRWG
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: 17/07/2006 **Type** : N/A	**Drawing Revision**	: N/A
Previous Run	: 00015	**Material**	: N/A
Written By	: See ABOVE USER & DATE	**Due Date**	: 24/07/2006 **Qty:** 21 **Um:** Each
Checked & Approved By	: " " " "		
Comment	:		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :	
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
Comment:	SMALL & MEDIUM FAB RESOURCE 1 REMOVE FROM STK D2365 B 23759	SB 06/07/17	21
2.0	D2365	Wear Plate	
Comment:	Qty.: 1.0000 Each(s)/Unit Total : 21.0000 Each(s) Wear Plate	SB 06/07/17	21
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
Comment:	SMALL & MEDIUM FAB RESOURCE 1 INSTALL INSERT PER DRWG D2365 REV.C FE832EF B M 101 483	M.F. 06/07/17	21
4.0	FE832EF	PEM Insert	
Comment:	Qty.: 2.0000 Each(s)/Unit Total : 42.0000 Each(s) PEM Insert M 101 483	SB 06/07/17	21
5.0	QC5	INSPECT WORK TO CURRENT STEP	
Comment:	INSPECT WORK TO CURRENT STEP	SB 06/07/17	21

Form: rprocess

Date: Monday, 17/07/2006 9:55:47 AM
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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd. **Drawing Name:** D2365

Job Number: 27928 **Part Number:** D2365

Job Number:

Seq. #:	Machine Or Operation:	Description :
6.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 IDENTIFY & STK USING NEW B/N	Stk40 6/7/17 (21)
7.0	DC	DOCUMENT CONTROL
	Comment: DOCUMENT CONTROL INSPECT LEVEL 21	06.07.18

Job Completion

06.07.17

Form: rprocess

Dart Aerospace Ltd.

Date: Monday, 17/07/2006 8:13:59 AM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	**Drawing Name**	: D2365
Job Number	: 27928		
Estimate Number	: 10804		
P.O. Number	:	**Part Number**	: D2365
This Issue	: 17/07/2006 **S.O. No.** :	**Drawing Number**	: FINISH PER DRWG
Prsht Rev.	: NC	**Project Number**	:
First Issue	: / / **Type** :	**Drawing Revision**	:
Previous Run	: 00015	**Material**	:
Written By	: _____	**Due Date**	: 24/07/200(**Qty:** 21 **Um:** Each
Checked & Approved By	: _____		
Comment	:		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1 REMOVE FROM STK D2365 B_____	
2.0	D2365	Wear Plate
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 21.0000 Each(s) Wear Plate	
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1 INSTALL INSERT PER DRWG D2365 REV.C FE832EF B M 101 483	
4.0	FE832EF	PEM Insert
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 42.0000 Each(s) PEM Insert	
5.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP	

Form: rprocess

Date: Monday, 17/07/2006 8:13:59 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd. **Drawing Name:** D2365

Job Number: 27928 **Part Number:** D2365

Job Number:

Seq. #:	Machine Or Operation:	Description :
6.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
IDENTIFY & STK USING NEW B/N

7.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL
INSPECT LEVEL 21

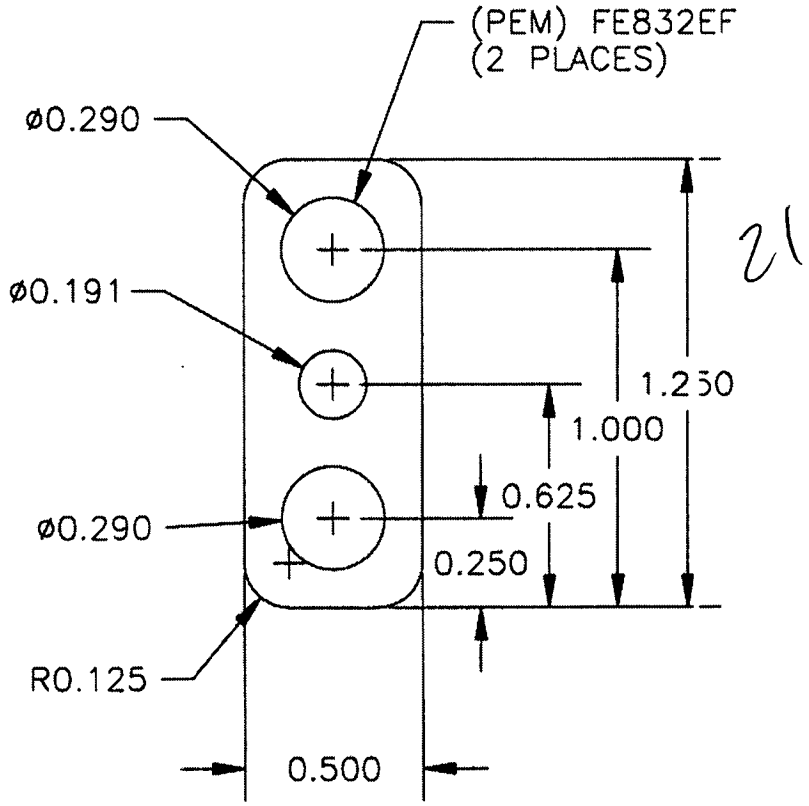
Job Completion

Form: rprocess

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS		
CHECKED BW	APPROVED	DRAWING NO. D2365	REV. C SHEET 1 OF 1
DATE 95:01:20		TITLE WEAR PLATE	SCALE 2:1
C	95:03:06	0.191 WAS 0.197	

RELEASED
97/04/22 DS

27928



6061-T6 (QQ-A-250/11) 0.063 THICK
ACID ETCH & ALODINE PER QSI 005 4.1.1
INSTALL FE832EF (2 PLS) AFTER ALODINE
00.09.26

~~AISI 304/316 SS~~

MATERIAL: ~~6061-T6 ALUMINUM 0.063 THICK, ANODIZE BLACK~~
~~AFTER ANODIZING INSTALL (PEM FE832EF) 2 PLACES~~
00.03.07